



Körabond HG 77 PLUS blue

General Properties	Technology/Base	Synthetic resin, solvent-borne
	Type of Product	Primer
	Curing	Physical
	Parts	One part system
	Colour	Blue
	Product Benefits	Barrier-forming properties

Typical Technical Data

General

Physical Properties		
Density	0.89 g/cm ³	DIN EN ISO 2811-1
Processing Guidelines and Parameters		
Storage Temperature	10 °C to 25 °C	Kö-test method 100000, 20 °C
Processing Temperature	10 °C to 35 °C	
Open Time	24 h	
Viscosity	15 mPa·s	
Flash-off time / waiting time	15 min	
Consumption	20 g/m ² to 80 g/m ²	

Product Properties

Applications	Typical Applications	Subsequent bonding with Körapur or Körapop adhesive and sealant Improving the adhesion of paints on cured Körapop
Processing	Suitable Substrates	Acrylonitrile butadiene styrene (ABS) Polyvinyl chloride (PVC) Cured Körapop
	Consistency	Liquid
	Surface Requirements	Dry Clean Free of grease Free of dust
	Application Method	With brush With felt With synthetic sponge
	Product is free of	THF
Cleaning	Cleaner for Tools	Körasolv PU Helmitin® 676/2
Hints	Supplementary Guidelines	Technical Information TI 018
	Use on Körapop	To avoid delayed cure of the entire system do not apply Körabond HG 77 PLUS blue before 2 days after application of Körapop For new materials or applications, the suitability must be confirmed by preliminary tests.

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Additional Information

Storage

Körabond HG 77 PLUS blue should be used within the shelf life specified on the packaging. The storage stability applies to material stored under appropriate conditions only (original unopened containers, recommended storage temperature).

Safety

Please read our Safety Data Sheet (SDS) and the labels of each product before use. The valid safety regulations must be considered.

Preparation

The surfaces to be bonded must be dry, clean, free of grease and free of dust.

Processing

Apply a thin coat of Körabond HG 77 PLUS blue on the surfaces to be bonded and allow to dry. Refer to the technical data table regarding Flash-off time / waiting time. The adhesive or sealant should be applied to the primed surface within the Open Time of the primer to ensure maximum adhesion. For new materials or applications, the suitability must be confirmed by preliminary tests.

Disposal

Please refer to the Safety Data Sheet (SDS) for appropriate disposal instructions.

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